|    | <u>CLAIMS</u>  |
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| 1  | 1. A composition for chemical-mechanical polishing, comprising:  |
| 2  | at least one oxidizing agent; and  |
| 3  | at least one abrasive particle having a surface at least partially coated by a   |
| 4  | catalyst, the catalyst comprising a metal other than a metal of Group 4(b), Group 5(b) or  |
| 5  | Group 6(b).  |
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| 1  | 2. The composition of claim 1, wherein the oxidizing agent comprises a per   |
| 2  | compound.  |
|    |  |
| 1. | 3. The composition of claim 1, wherein the oxidizing agent comprises ozone.  |
|    |  |
| 1  | 4. The composition of claim 1, wherein the oxidizing agent comprises an  |
| 2  | agent selected from a group consisting of a metal salt, a metal complex, and any   |
| 3  | combination thereof.   |
|    |  |
| 1  | 5. The composition of claim 1, wherein the oxidizing agent is selected from a  |
| 2  | group consisting of hydroxylamine, a salt of hydroxylamine, and any combination  |
| 3  | thereof.   |
|    |  |
| 1  | 6. The composition of claim 1, wherein the oxidizing agent is in an amount   |
| 2  | of from about 0.01 to about 30 weight percent relative to the composition.   |
|    |  |
| 1  | 7. The composition of claim 1, wherein the oxidizing agent is in an amount   |
| 2  | of from about 0.01 to about 10 weight percent relative to the composition.   |
|    | The state of the s |
| 1  | 8. The composition of claim 1, wherein the oxidizing agent is in an amount   |
| 2  | of from about 0.01 to about 6 weight percent relative to the composition.  |
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- 1 9. The composition of claim 1, wherein the at least one abrasive particle comprises a metal oxide.
- 1 10. The composition of claim 1, wherein the at least one abrasive particle 2 comprises a material selected from a group consisting of alumina, ceria, germania, silica, 3 spinel, titania, an oxide of tungsten, zirconia, and any combination thereof.
- 1 11. The composition of claim 1, wherein the at least one abrasive particle comprises a metal oxide produced by a process selected from a group consisting of a solgel process, a hydrothermal process, a plasma process, a fuming process, a precipitation process, and any combination thereof.
- 1 12. The composition of claim 1, wherein the at least one abrasive particle comprises a resinous particle.
- 1 13. The composition of claim 1, wherein the at least one abrasive particle comprises a material selected from a group consisting of a polyacrylic acid, a polymethylacrylic acid, a polymelamine, a particle of an ion exchange resin, and any combination thereof.
- 1 14. The composition of claim 1, wherein the at least one abrasive particle comprises a plastic particle.
- 1 15. The composition of claim 1, wherein the at least one abrasive particle 2 comprises a material selected from a group consisting of a polyacrylic acid, a 3 polymethylacrylic acid, a polyvinyl alcohol, and any combination thereof.
- 1 16. The composition of claim 1, wherein an effective diameter of the at least 2 one abrasive particle is from about 30 to about 170 nanometers.

- 1 17. The composition of claim 1, wherein the at least one abrasive particle and 2 the catalyst on the surface thereof together are in an amount of from about 0.01 to about
- 3 50 weight percent relative to the composition.
- 1 18. The composition of claim 1, wherein the at least one abrasive particle and
- 2 the catalyst on the surface thereof together are in an amount of from about 0.01 to about
- 3 20 weight percent relative to the composition.
- 1 19. The composition of claim 1, wherein the at least one abrasive particle and
- 2 the catalyst on the surface thereof together are in an amount of from about 0.01 to about
- 3 10 weight percent relative to the composition.
- 1 20. The composition of claim 1, wherein the catalyst comprises a metal
- 2 selected from a group consisting of metals in Group 1(b) and Group 8.
- 1 21. The composition of claim 1, where the catalyst comprises a metal having a
- 2 standard oxidation potential of from about -0.52 to about -0.25 eV.
- 1 22. The composition of claim 1, where the catalyst comprises a metal having a
- 2 standard oxidation potential of from about -0.5 to about -0.4 eV.
- 1 23. The composition of claim 1, wherein the catalyst comprises a metal
- 2 selected from a group consisting of cobalt, copper, iron, and any combination thereof.
- 1 24. The composition of claim 1, wherein the catalyst comprises a material
- 2 selected from a group consisting of an oxide of the metal, an acetate of the metal, a
- 3 source of ionic metal, and any combination thereof.

25. 1 The composition of claim 1, wherein the metal is substantially insoluble in 2 the composition. 1 26. The composition of claim 1, wherein the catalyst coats from about 5 to 2 about 100 percent of the surface of the at least one abrasive particle. 27. 1 The composition of claim 1, wherein the catalyst coats from about 5 to 2 about 80 percent of the surface of the at least one abrasive particle. 1 28. The composition of claim 1, wherein the catalyst coats from about 25 to 2 about 50 percent of the surface of the at least one abrasive particle. 1 29. The composition of claim 1, further comprising at least one other abrasive 2 that is free of a catalyst coating. 1 30. The composition of claim 1, where in the other abrasive is in an amount of from about 0.01 to about 30 weight percent relative to the composition. 2 1 31. The composition of claim 1, where in the other abrasive is in an amount of 2 from about 0.01 to about 20 weight percent relative to the composition. 1 The composition of claim 1, where in the other abrasive is in an amount of 32. 2 from about 0.01 to about 10 weight percent relative to the composition. 1 33. The composition of claim 1, further comprising an additive selected from a 2 group consisting of a polish-enhancement agent, a stabilization agent, a surfactant, a 3 dispersion agent, a pH-adjusting agent, and any combination thereof.

1 34. The composition of claim 33, wherein the additive is present in an amount 2 of from about 0.001 to about 2 weight percent relative to the composition. 35. 1 The composition of claim 1, wherein a pH level of the composition is from 2 about 2 to about 11. 1 36. The composition of claim 1, wherein a pH level of the composition is from 2 about 2 to about 8. 1 37. The composition of claim 1, wherein the oxidizing agent is present in a 2 prepared composition that lacks a catalyst-coated abrasive and comprises an oxidizing 3 agent. 38. 1 The composition of claim 1, the composition sufficient for chemical-2 mechanical polishing of a substrate surface having a feature thereon comprising a first 3 material selected from a group consisting of aluminum, copper, titanium, tungsten, any alloy thereof, and any combination thereof. 4 1 39. The composition of claim 38, the composition sufficient for chemical-2 mechanical polishing of the substrate surface comprising a second material adjacent the 3 feature, the second material selected from a group consisting of tantalum, tantalum 4 nitride, titanium, titanium nitride, titanium tungsten, tungsten, and any combination 5 thereof. 1 A method of polishing a substrate surface having at least one feature 2 thereon comprising a metal, comprising: 3 providing the composition of any one of claims 1-5, 9, 12-14, and 20-25; and 4 chemical-mechanical polishing the feature with the composition.

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- 1 41. The method of claim 40, wherein said providing comprises combining the 2 at least one abrasive particle, the surface of which is at least partially coated with the 3 catalyst, with a prepared composition, the prepared composition lacking a catalyst-coated 4 abrasive and comprising an oxidizing agent.
- 1 42. The method of claim 40, wherein the metal is selected from a group consisting of aluminum, copper, titanium, tungsten, any alloy thereof, and any combination thereof.
- 1 43. The method of claim 40, wherein the feature is adjacent a material selected 2 from a group consisting of tantalum, tantalum nitride, titanium, titanium nitride, titanium 3 tungsten, tungsten, and any combination thereof.
- 1 44. The method of claim 40, wherein the chemical-mechanical polishing 2 comprises applying a pressure of from about 1 to about 6 pounds per square inch to the 3 feature.
- 1 45. The method of claim 40, said method sufficient to remove the metal at a 2 rate of from about 100 to about 15,000 Angstroms per minute.
  - 46. The method of claim 40, said method sufficient to provide the substrate surface at from about zero to about 40 percent within-wafer nonuniformity.
- 1 47. The method of claim 40, said method sufficient to provide the substrate 2 surface at from about zero to about 12 percent within-wafer nonuniformity.

- 1 48. The method of claim 40, said method sufficient to provide the substrate 2 surface wherein any microscratch thereon produced during the chemical-mechanical 3 polishing is less than about 20 Angstroms.
- 1 49. A substrate having a surface comprising at least one feature thereon comprising a metal, said substrate produced by the method of claim 40.
- 1 50. The substrate of claim 49, wherein the metal is selected from a group consisting of aluminum, copper, titanium, tungsten, any alloy thereof, and any combination thereof.
- 1 51. The substrate of claim 49, wherein the feature is adjacent a material selected from a group consisting of tantalum, tantalum nitride, titanium, titanium nitride, titanium tungsten, tungsten, and any combination thereof.
- 1 52. The substrate of claim 49, the substrate surface having from about zero to about 40 percent within-wafer nonuniformity.
- 1 53. The substrate of claim 49, the substrate surface having from about zero to 2 about 12 percent within-wafer nonuniformity.
- The substrate of claim 49, wherein any microscratch on the substrate surface produced during the chemical-mechanical polishing is less than about 20 Angstroms.